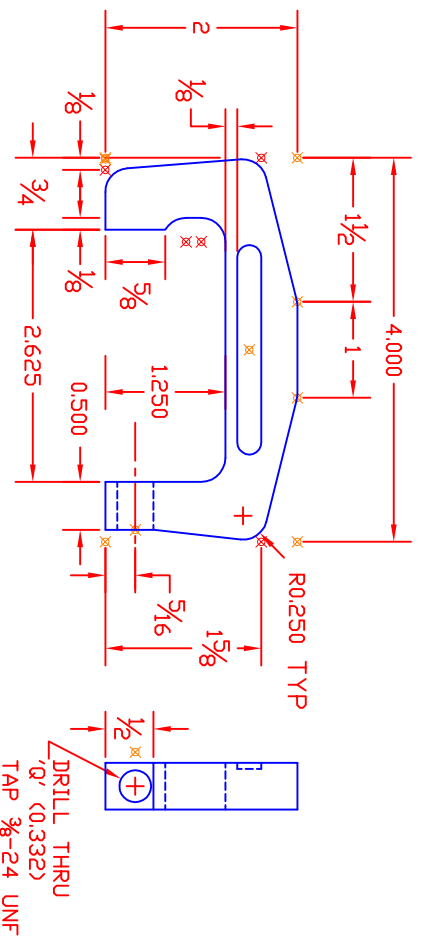


### Revisions

Rev	Date	Description	By
A	97-JAN-4	DDC ND, WAS 2200	WKH
B	99-JAN-10	Revised Notes 3 & 5, Added Note 6	WKH
C	09-DEC-12	Redrawn & Reformatted	WKH
D	2014JAN08	Changed THRU Hole Geometry	WKH
E	2015DC-t07	Changed screw hole callout	WKH
F	2016Sept09	Revised Fractional Tolerance	WKH



### Notes:

- 1 Deburr/break all sharp edges
- 2 Length of groove best fit for name
- 3 Center name in groove; Stamp w/ 1/8" letters
- 4 Apply preservative to part after fabrication
- 5 Manual fabrication IAW Rpt. LPI-2200-01 [Clamp]
- 6 CNC: Use Tooling Frame Assy (ETSU J2200-51-925) per Rpt. 2200-51.doc & CNC Pgrm 2200-51.cnc

- 125 C-Clamp Frame, Stl - Shown
- 225 C-Clamp Frame, Brs - Same as
- 125 except as noted in BOM

△	Part No.	Description	Material	Specif	Stock Size
	-225	C-Clamp Frame, Brass	CA 360 Brass	ASTM B16	1/2"x2" Rect Rodx4 1/8"
	-125	C-Clamp Frame, Steel	1018 LC/CF Stl	MIL-S-11310	1/2"x2" Flat Barx4 1/8"

### Tolerances

.X ±.1  
 .XX ±.03  
 .XXX ±.005  
 Fractional ±1/64  
 Angular ±.5°

Unless otherwise noted

ETSU - ENTC 2200

Dwg Name  
 C-CLAMP ASSEMBLY  
 C-CLAMP FRAME, DETAILS DF

Size	Date	Dwg No	Rev
A	2016Sept09	2200-51	F
Scale	NTS	Dwg by	B. HEMPHILL