



SUBROUTINES

- 10 = PERIPHERY
- 20 = HOLES W/ LOOP
- 30 = TRIANGLES (W/ SUBR 3)
- 40 = CIRCULAR POCKETS
- 50 = RECTANGULAR POCKET

HEIDENHAIN CNC DEMO

TECHNOLOGY 3710

DIMENSIONS IN INCHES
 TOLERANCES UNLESS NOTED:
 DECIMAL = +/- 0.002
 FRACTIONAL = +/- 1/64
 ANGULAR = +/- 0.5 DEG.

EAST TENNESSEE
 STATE UNIVERSITY